

## SPECIFICATION SHEET

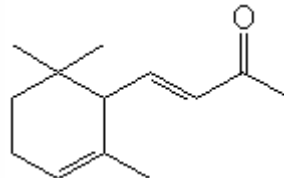
**VERSION** 2,00 **VERSION DATE** 25/08/14 **PRINT DATE** 25/02/21

**PRODUCT** IONONE ALPHA (FOOD GRADE E.U.)  
**APPLICATIONS** Raw material for industrial use intended for the manufacture of flavours.  
**IUPAC NAME** 4-(2,2,6)-TRIMETHYL-2-CYCLOHEXEN-1-YL)-3-BUTEN-2-O  
**SYNONYMS** 4-(2,2,6)-TRIMETHYL-2-CYCLOHEXEN-1-YL)-3-BUTEN-2-ONE

**FORMULA** C13 H20 O  
**MOLECULAR WEIGHT** 192,00  
**CAS** 127-41-3

**EINECS** 204-841-6

**FEMA** 2594/5,3175  
**TARIFF NUMBER** 2914230000



**REACH REGISTRATION NO.** Exempt from registration (according to article 2.5 of REACH)

## SPECIFICATIONS

**ASPECT AT 20° C** CLEAR MOBILE LIQUID  
**COLOUR** COLORLESS TO PALE YELLOW  
**ODOUR** WOODY,WARM, VIOLET  
**TASTE**  
**DENSITY A 20° C (g / ml)** 0,929 - 0,936  
**DENSITY 25/25** 0,927 - 0,933  
**REFRACTIVE INDEX nD20** 1,4950 - 1,5050  
**REFRACTIVE INDEX nD25** -  
**OPTICAL ROTATION (°)** /  
**BOILING POINT (°C)** 260°C  
**MELTING POINT (°C)** <25°C  
**FLASH POINT (°C)** 113,00  
**ASSAY (% GC)** ALPHA-IONONE>70%; BETA 10-22%; GAMMA<8%; SUM>95%  
**ACID VALUE (mg KOH/g)** < 1  
**SOLUBILITY** SOLUBLE IN WATER 0,27 g/l (25°C)  
**VAPOUR PRESSURE** 0,02 mbar (25°C)  
**OTHER SOLUBILITIES** SOLUBLE IN ETHANOL 70°

## OTHER TECHNICAL DATA

## STABILITY AND STORAGE

KEEP IN TIGHTLY CLOSED CONTAINER IN A COOL AND DRY PLACE, PROTECTED FROM LIGHT. WHEN STORED FOR MORE THAN 24 MONTHS, QUALITY SHOULD BE CHECKED BEFORE USE.

WE BELIEVE THE ABOVE INFORMATION TO BE CORRECT BUT WE DO NOT PRESENT IT AS ALL INCLUSIVE AND AS SUCH SHOULD BE USED AS A GUIDE. IT IS THE SOLE RESPONSIBILITY OF THE RECEIVER OF OUR PRODUCT TO COMPLY WITH EXISTING REGULATIONS AND INSTRUCTIONS.

THIS PRODUCT HAS NOT BEEN FILTERED DUE TO TECHNOLOGICAL REASONS. WE RECOMMEND NOT TO USE IT UNLESS FILTERED WHEN USED AS A RAW MATERIAL IN FOOD INTENDED FOR FINAL CONSUMERS.